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Data Sheet SVP-2003 PRIMER

Product Name: SVP 2003 Primer

Date: 6/17/2003

Description

Adhesion Promoter for Meteron Resins

Application Method

Spray or roller coating

Thinning

Thin with acetone as required

Drying

Allow parts to air dry until solvent evaporates before baking.

Cleanup Solvents

Lacquer thinner, MEK, 111-TCE, or other active solvent.

Typical Properties

Solids	9.5 - 12%
Viscosity	13-18 seconds, #2 Zahn cup @ 25°C
Specific Gravity	0.82
Weight/Gallon	6.8 lbs/gal
Color	Transparent Green Contains tracer visible in UV (black) light

Bake Schedule

Bake parts at 275°F to 325°F for 20 - 40 minutes until the resulting film is hard and cannot be easily scraped off substrate. Note that the temperature that the primer attains will depend on oven efficiency, heat transfer properties of the part etc.

Note: This primer contains flammable solvents. Read and understand MSDS sheet before use.

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