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# Data Sheet Z-7505 Aluminum Wash Primer

Product Name: Z-7505 PRIMER

Date: 6/16/2003

**Description:** Adhesion Promoter for polyurethane resins to aluminum metal.

**Total Solids:** 10-11.5%

**Color:** Transparent Green (Contains tracer visible in UV (black) light.

**Specific Gravity:** 0.85

**Weight per Gallon:** 7 lbs/gal

**Viscosity:** 18 -22 seconds, #2 Zahn cup @ 25°C  
35-80 cps Brookfield RVT #2 spin. 50 rpm, @ 25°C.

**Application Methods:** Spray, Brush or Roller coating

**Thinning:** Thin with acetone as required.

**Clean-up Solvents:** Lacquer thinner, MEK, or other active solvent.

**Drying:** Allow parts to air dry until solvent evaporates before baking.

**Bake Schedule:** Bake parts at 275°F to 325°F for 20 - 40 minutes until the resulting film is hard and cannot be easily scraped off substrate. Note that the temperature that the primer attains will depend on oven efficiency, heat transfer properties of the part etc.

**Note:** This primer contains flammable solvents, See MSDS sheet for safety data.

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